IN THE CLAIMS

1. – 4. (Canceled).

5. (New) A method for producing an indexable insert fastening screw, having an interior engaging member, the method comprising the steps of:

providing a source material of an ultra high-strength steel having a composition of 0.03% carbon, 5.0% molybdenum, 18.5% nickel, 8.5% cobalt, 0.6% titanium, 0.1% aluminum, and 77.27% iron;

cold forming the screw including the interior engaging member from the source material.

6. (New) The method of claim 5, further comprising the step of forming an indentation at a first end of the source material.

7. (New) The method of claim 6, wherein the indentation forms the interior engaging member in the head.

8. (New) An indexable insert fastening screw consisting of a cold-formed monolithic head and shaft, an interior engaging member disposed within the head, the screw is formed from an ultra high-strength steel having a composition of: 0.03% carbon, 5.0% molybdenum, 18.5% nickel, 8.5% cobalt, 0.6% titanium, 0.1% aluminum, and 77.27% iron.